













**Pattern No.: 1010108 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>	6A, FUCHSIA  1x Nm 44   Margot   100% SE   Lineapiu		6						
				5				5A, FUCHSIA  1x Nm 44   Margot   100% SE   Lineapiu	<	Friction <
				4				4A, FOG  1x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK	<	Friction <
Friction >	>	3A, FOG  1x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK		3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010108 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
				8 		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5 		5A, FUCHSIA  1x Nm 44   Margot   100% SE   Lineapiu	<	Friction <
				4 		4A, FOG  1x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK	<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   -   Draw separation thread   -   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1010108 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	Friction <
Friction >	>>	7A, FOG   2x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK						
Friction >	>	6A, FUCHSIA   1x Nm 44   Margot   100% SE   Lineapiu						
	>	2A   -   -   Comb thread   -   -						
Friction >	>	1A   -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010108 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5		5A, FUCHSIA  1x Nm 44   Margot   100% SE   Lineapiu	<	Friction <
				4		4A, FOG  1x Nm 48/2   Tango   85% CO, 10% SE, 5% WS   YSK	<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

