













## Pattern No.: 1110229 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -		8		8B   -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A   1x Nm 3   Maxi   100% WV   Zegna Baruffa	<	Friction <
				3		3A   3x Nm 30   Viscrepe   100%VI   Filpucci	<<<	Friction <
	>	2A   -   -   Comb thread   -   -		2				
Friction >	>	1A   -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110229 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A   -   -   Residual yarn   -   -		8		8B   -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A   1x Nm 3   Maxi   100% WV   Zegna Baruffa	<	Friction <
				3		3A   3x Nm 30   Viscrepe   100% VI   Filpucci	<<<	Friction <
	>	2A   -   -   Comb thread   -   -		2				
Friction >	>	1A   -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

