







**Pattern No.: 0510239 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  -   Residual yarn   -		7						
				6				6A  3x 60/2 Nm   Epicure   100% WV   Zegna Baruffa	<<<	Friction <
				5						
Friction >	>>>	4A  3x 60/2 Nm   Epicure   100% WV   Zegna Baruffa		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510239 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  -   Residual yarn   -		7						
				6				6A, ROSE  3x 60/2 Nm   Epicure   100% WV   Zegna Baruffa	<<<	Friction <
Friction >	>	5A, VIOLET  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)		5						
Friction >	>>>	4A, ROSE  3x 60/2 Nm   Epicure   100% WV   Zegna Baruffa		4						
				3				3A, VIOLET  1x 50/2 Nm   Kilt   62% VI, 16% WA, 22% PA   Filpucci (Filital)	<	Friction <
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2