






Pattern No.: 1710001 - Yarn Quality Kragen\_1

A	B	C	D	E	D	C	B	A
				16			16B  1x Nm 50/2   Protection thread   -	<
				15				
				14				
				13				
				12				
				11			11A, BLACK 0034  2x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<<
				10				
				9				
				8				

							7							
							6							
							5							
							4			4A, ROYAL 8554  2x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres		<<		
							3							
	>	2A  1x Nm 30/2   Protection thread   -					2							
	>	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.




















Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1710001 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
	>	16A  1x   Comb thread   -		16		16B  1x Nm 50/2   Protection thread   -	<	
	>>	15A, BLACK 47010  2x dtex 167 f 36 x1   PES SET SDF VW   100% PES   TWD Fibres			15			
	>	14A  1x Nm 50/2   Protection thread   -		14		14B, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati	<	
					13	13A, BLACK 0034  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
	>	12A,ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres		12		12B, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres	<	
					11	11A, BLACK 0034  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
	>	10A, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati			10			
	>	9A, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres		9		9B, BLACK 47010  2x dtex 167 f 36 x1   PES SET SDF VW   100% PES   TWD Fibres	<<	
					8	8A, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati	<	

>	7A, BLACK 8010  1x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres					7							
												6A, ROYAL 8554  2x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres	<<
>	5A, BLACK 8010  1x dtex 76 f 24 x1   Diolen text. SET   100% PES   TWD Fibres					5						5B, BLACK 8010  1x dtex 76 f 24 x1   Diolen text. SET   100% PES   TWD Fibres	<
												4A, ROYAL 8554  2x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres	<<
												3A, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres	<
												2A, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres	<
>	1A  1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.


















Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1710001 - Yarn Quality Ärmel links 1**

A	B	C	D	E	D	C	B	A
	>	16A  1x   Comb thread   -		16		16B  1x Nm 50/2   Protection thread   -	<	
				15				
				14				
				13		13A, BLACK 0034  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
	>	12A,ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres		12				
				11		11A, BLACK 0034  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
	>	10A, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati		10				
				9		9A, BLACK 47010  2x dtex 167 f 36 x1   PES SET SDF VW   100% PES   TWD Fibres	<<	
				8		8A, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati	<	

>	7A, BLACK 8010  1x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres					7								
						6						6A, ROYAL 8554  2x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres	<<	
>	5A, BLACK 8010  1x dtex 76 f 24 x1   Diolen text. SET   100% PES   TWD Fibres					5								
						4						4A, ROYAL 8554  2x dtex 76 f 24 x1   Diolen text SET trilobal   100% PES   TWD Fibres	<<	
						3						3A, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres	<	
>	2A, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres					2								
>	1A  1x   Draw separation thread   -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.













Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1710001 - Yarn Quality Ärmel rechts 1**

A	B	C	D	E	D	C	B	A
	>	16A  1x   Comb thread   -		16		16B  1x Nm 50/2   Protection thread   -	<	
	>>	15A, BLACK 47010  2x dtex 167 f 36 x1   PES SET SDF VW   100% PES   TWD Fibres			15			
				14				
				13		13A, BLACK 0034  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
				12		12A, ROYAL 3057  1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres	<	
				11		11A, BLACK 0034  1x Lycra 22 dtex, PA 78 dtex   4495X   93,8% PA, 6,2% EA   Zimmermann	<	
	>	10A, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati			10			
				9				
				8		8A, BLUE 419  1x Nm 60   Glow   100% PES   Pinori Filati	<	

							7					7A, BLACK 8010   1x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres	<	
							6					6A, ROYAL 8554   2x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres	<<	
							5					5A, BLACK 8010   1x dtex 76 f 24 x1   Diolen text. SET   100% PES   TWD Fibres	<	
							4					4A, ROYAL 8554   2x dtex 76 f 24 x1   Diolen text. SET trilobal   100% PES   TWD Fibres	<<	
	>	3A, ROYAL 3057   1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres					3							
	>	2A, ROYAL 3057   1x dtex 78 f 23 x2   Timbrelle PA 6.6 HE   100% PA   TWD Fibres					2							
	>	1A   1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2