





















Pattern No.: 0610314 - Yarn Quality Kragen

| A | B | C | D | E | D | C | B | A | | |
|---|---|------------------------------------|---|---|---|---|---|---|-----|------------|
| | | | | 8 |  | | | 8A 1x 14/2 Nm Protection thread - | < | |
| | | | | 7 |  | | | 7A 1x 14/2 Nm Protection thread - | < | |
| | | | | 6 | | | | | | |
| | | | | 5 | | | | | | |
| | | | | 4 |  | | | 4A 3x 30/2 Nm Cashwool 100% WV Zegna Baruffa | <<< | Friction < |
| | | | | 3 |  | | | 3A 3x 30/2 Nm Cashwool 100% WV Zegna Baruffa | <<< | Friction < |
| | > | 2A - Comb thread - | | 2 |  | | | | | |
| | > | 1A - Draw separation thread - | | 1 |  | | | | | |

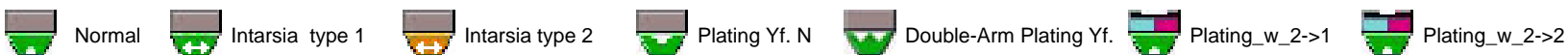
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610314 - Yarn Quality V-Teil(e)

| A | B | C | D | E | D | C | B | A |
|------------|-----|--|--|---|---|--|-----|------------|
| | > | 8A 1x 14/2 Nm Protection thread - |  | 8 |  | 8B 1x 14/2 Nm Protection thread - | < | |
| | >> | 7A 2x 4/1 Nm Cipria 100% PA Di.Vè |  | 7 |  | 7B, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | < | |
| | > | 6A, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci |  | 6 |  | 6B 2x 4/1 Nm Cipria 100% PA Di.Vè | << | |
| | >> | 5A 2x 4/1 Nm Cipria 100% PA Di.Vè |  | 5 |  | 5B, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | < | |
| | > | 4A, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci |  | 4 |  | 4B 2x 4/1 Nm Cipria 100% PA Di.Vè | << | |
| Friction > | >>> | 3A 3x 30/2 Nm Cashwool 100% WV Zegna Baruffa | |  | 3 | | | |
| | > | 2A - Comb thread - |  | 2 |  | 2B 3x 30/2 Nm Cashwool 100% WV Zegna Baruffa | <<< | Friction < |
| | > | 1A - Draw separation thread - | |  | 1 | | | |

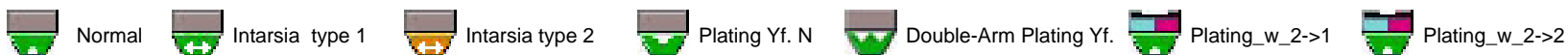
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610314 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A |
|---|----|--|---|---|---|--|-----|------------|
| | | | | | | 8A 1x 14/2 Nm Protection thread - | < | |
| | >> | 7A 2x 4/1 Nm Cipria 100% PA Di.Vè | | | | 7B, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | < | |
| | > | 6A, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | | | | 6B 2x 4/1 Nm Cipria 100% PA Di.Vè | << | |
| | >> | 5A 2x 4/1 Nm Cipria 100% PA Di.Vè | | | | 5B, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | < | |
| | > | 4A, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | | | | 4B 2x 4/1 Nm Cipria 100% PA Di.Vè | << | |
| | | | | | | | | |
| | > | 2A - Comb thread - | | | | 2B 3x 30/2 Nm Cashwool 100% WV Zegna Baruffa | <<< | Friction < |
| | > | 1A - Draw separation thread - | | | | | | |

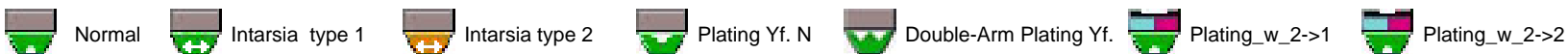
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610314 - Yarn Quality Ärmel

| A | B | C | D | E | D | C | B | A |
|---|----|--|---|---|---|---|-----|------------|
| | | | | | | 8A 1x 14/2 Nm Protection thread - | < | |
| | | | | | | 7A 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | < | |
| | | | | | | 6A 2x 4/1 Nm Cipria 100% PA Di.Vè | << | |
| | >> | 5A 2x 4/1 Nm Cipria 100% PA Di.Vè | | | | | | |
| | > | 4A, WHITE 5x(gefacht) 10/1 Nm Fifty 50% WM, 50% PA Filpucci | | | | | | |
| | | | | | | | | |
| | > | 2A - Comb thread - | | | | 2B 3x 30/2 Nm Cashwool 100% WV Zegna Baruffa | <<< | Friction < |
| | > | 1A - Draw separation thread - | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610314

Other Requirements:

I-FDF-Korrekturen an Maschine korrekt einstellen !
I-FDF müssen ins eigene Farbfeld korrigiert werden ca. -4
