











**Pattern No.: 1010069 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7						
				6						
				5						
				4				4A, WATER GREEN  2x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010069 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7						
				6						
Friction >	4>	5A, FOG  4x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK		5						
				4				4A, WATER GREEN  5x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<5	Friction <
				3				3A, WATER GREEN  4x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<4	Friction <
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010069 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
	>	8A  -   -   Residual yarn   -   -			8			
					7			
					6			
Friction >	4>	5A, FOG  4x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK			5			
					4		4A, WATER GREEN  5x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<5 Friction <
					3		3A, WATER GREEN  4x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<4 Friction <
	>	2A  -   -   Comb thread   -   -			2			
	>	1A  -   -   Draw separation thread   -   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010069 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7						
				6						
Friction >	4>	5A, FOG  4x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK		5						
				4				4A, WATER GREEN  5x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<5	Friction <
				3				3A, WATER GREEN  4x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<4	Friction <
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

