








**Pattern No.: 0610436 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
				8				8A  -   Protection thread   -
				7				
				6				6A  2x 14/2 Nm   Cross   50% WV, 50% PC   Raumer
				5				5A  2x 14/2 Nm   Cross   50% WV, 50% PC   Raumer
Friction >>	>>	4A  2x 14/2 Nm   Cross   50% WV, 50% PC   Raumer		4				
				3				
	>	2A  -   Comb thread   -		2				2B  -   Elastic thread   -
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

