







Pattern No.: 0610207 - Yarn Quality Tandem left

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>	6A 1x 12/1 Nm Victory 70% CO, 30% PES Raumer			6			
Friction >	>	5A 1x 12/1 Nm Victory 70% CO, 30% PES Raumer			5			
Friction >	>	4A 1x 12/1 Nm Victory 70% CO, 30% PES Raumer			4			
Friction >	>	3A 1x 12/1 Nm Victory 70% CO, 30% PES Raumer			3			
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0610207 - Yarn Quality Tandem right

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6B 1x 12/1 Nm Victory 70% CO, 30% PES Raumer	<	Friction <
				5 		5B 1x 12/1 Nm Victory 70% CO, 30% PES Raumer	<	Friction <
				4 		4B 1x 12/1 Nm Victory 70% CO, 30% PES Raumer	<	Friction <
				3 		3B 1x 12/1 Nm Victory 70% CO, 30% PES Raumer	<	Friction <
				2 		2B - Comb thread -	<	
				1 		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2