







Pattern No.: 0510188 / SS06W070 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	
Friction >	>>>	7A, WHITE 3x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		7						
				6				6A, BROWN 2x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco	<<	Friction <
				5						
				4				4A, WHITE 3x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<<<	Friction <
Friction >	>>	3A, BROWN 2x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510188 / SS06W070 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
				8				8A - Residual yarn -
Friction >	>>>	7A, WHITE 3x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco		7				
				6				6A, BROWN 2x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco
				5				
				4				4A, WHITE 3x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco
Friction >	>>	3A, BROWN 2x 17/1 Nm SR-21178MT 84% VI, 11% PA, 3% ME, 2% EA Svaco		3				
	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2