


















**Pattern No.: 0710099 - Yarn Quality Zubehör**









A	B	C	D	E	D	C	B	A
				8				
				7 		7A  1x   5421XX   Elastic thread   Zimmermann	<	
				6				
				5 		5A, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
				4 		4A, DARK BLUE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
	>	3A  1x Nm 16   Residual yarn   -		3 				
	>	2A  1x   Comb thread   -		2		2B  1x Nm16   Residual yarn   -	<	
	>	1A  1x   Draw separation thread   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

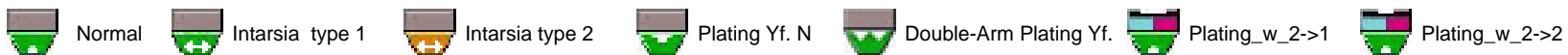


**Pattern No.: 0710099 - Yarn Quality V-Teil(e)**






A	B	C	D	E	D	C	B	A
Friction >	>	8A, ORANGE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer		8		8C  1x   Draw separation thread   -	<	
Friction >	>	8B, BROWN  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer				8D  1x   Comb thread   -	<	
Friction >	>	7A, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer		7		7C  1x Elastan 130 dtex, PA 44 dtex   Ultralastic 5421XX   Elastic thread   79,3% PA, 20,7% EA   Zimmermann	<	
Friction >	>	7B, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer						
Friction >	>	6A, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer		6		6C, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
Friction >	>	6B, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer						
Friction >	>	5A, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer		5		5C, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
Friction >	>	5B, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer						
Friction >	>	4A, BROWN  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer		4		4B, DARK BLUE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <

									4C, RED  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <	
Friction >	>	3A, DARK BLUE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer			3				3C, YELLOW  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <	
Friction >	>	3B, RED  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer										
Friction >	>	2A, YELLOW  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer			2				2B, ORANGE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <	
Friction >	>	1A, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer			1					1B, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
									1C, WHITE  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <	

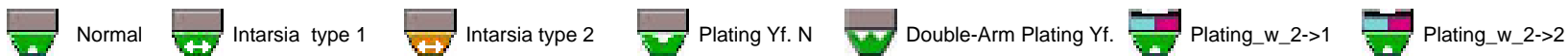
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0710099 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7		7A  1x   5421XX   Elastic thread   Zimmermann	<	
				6				
				5		5A  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
				4				
				3		3A  1x Nm 16   Residual yarn   -	<	
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

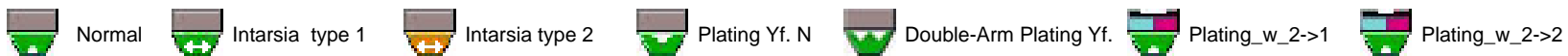
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0710099 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
				8				
				7 		7A  1x   5421XX   Elastic thread   Zimmermann	<	
				6				
				5 		5A  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
				4				
				3 		3A  1x Nm 16   Residual yarn   -	<	
	>	2A  1x   Comb thread   -		2 				
	>	1A  1x   Draw separation thread   -		1 				

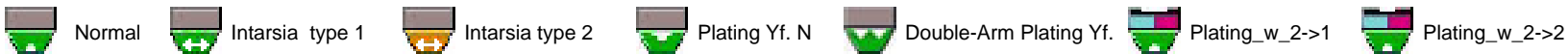
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710099 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A
				8				
				7 		7A  1x   5421XX   Elastic thread   Zimmermann	<	
				6				
				5 		5A  1x Nm 16   Pathos   96% VI, 4% PBT Elité   Raumer	<	Friction <
				4				
				3 		3A  1x Nm 16   Residual yarn   -	<	
	>	2A  1x   Comb thread   -		2 				
	>	1A  1x   Draw separation thread   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710099**

**Other Requirements:**

16 Klemmstellen

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