





**Pattern No.: 1210041 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8B  1x   Protection thread   -	<	Friction <
				7						
				6						
				5						
				4						
				3				3B, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
	>	2A  1x   Comb thread   -		2						
	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1210041 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea		8		8B  1x   Protection thread   -	<	Friction <
Friction >	>	7A, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù		7		7B, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea	<<	Friction <
Friction >	>	6A, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		6		6B, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
Friction >	>>	5A, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea		5		5B, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	4A, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù		4		4B, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea	<<	Friction <
Friction >	>	3A, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		3		3B, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
						3C, BLACK  1x Lycra 44 dtex, PA 44 dtex   3772X   82,6% PA, 17,4% EA   Zimmermann	<	
	>	2A  1x   Comb thread   -		2		2B, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -		1		1B, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.




















Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1210041 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea		8		8B  1x   Protection thread   -	<	Friction <
Friction >	>	7A, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù		7		7B, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea	<<	Friction <
Friction >	>	6A, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		6		6B, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
Friction >	>>	5A, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea		5		5B, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	4A, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù		4		4B, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea	<<	Friction <
Friction >	>	3A, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa		3	 	3B, BLACK  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
						3C, BLACK  1x Lycra 44 dtex, PA 44 dtex   3772X   82,6% PA, 17,4% EA   Zimmermann	<	
	>	2A  1x   Comb thread   -		2		2B, GOLD  1x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -		1		1B, GOLD  2x Nm 50   Shanty   88% VI, 12% PA   Igea	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2