




Pattern No.: 0510338 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				7						
				6				6A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
				5						
				4						
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510338 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 2x Residual yarn -	<<	
Friction >	>	7A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						
	>	6A 1x Residual yarn -				6B, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
	>	5A - Comb thread -				5B, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	4A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						
						3A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	2A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco				2B, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510338 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 2x Residual yarn -	<<	
						6A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
	>	5A - Comb thread -						
Friction >	>	4A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						
Friction >	>	2A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco				2B, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510338 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A 1x Residual yarn -	<	
	>	6A 1x Residual yarn -				6B, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	5A, WHITE 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						
Friction >	>	4A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco						
						3A, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <
Friction >	>	2A - Comb thread -				2B, LIGHT GREEN 1x 48/2 Nm SRT-2406 65% VI, 35% PES Svaco	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2