




Pattern No.: 0510229 / SS06W014 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
				5						
				4						
				3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510229 / SS06W014 - Yarn Quality Zubehör

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
				5				5A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
Friction >	>	4A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson		4						
Friction >	>	3A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510229 / SS06W014 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -						
						6A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
						5A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
Friction >	>	4A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson						
Friction >	>	3A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson				3B, WHITE 1x 40/2 Nm + 1x C31701HAX + Elastic 100% CO Bondson	<	Friction <
	>	2A - Comb thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510229 / SS06W014 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
				5				5A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
Friction >	>	4A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson		4						
Friction >	>	3A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson		3				3B, WHITE 1x 40/2 Nm + 1x C31701HAX + Elastic 100% CO Bondson	<	Friction <
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510229 / SS06W014 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
				5				5A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson	<	Friction <
Friction >	>	4A, WHITE 1x 40/2 Nm C31701HAX 100% CO Bondson		4						
Friction >	>	3A, YELLOW 1x 40/2 Nm C31701HAX 100% CO Bondson		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2