








Pattern No.: 1810002 - Yarn Quality Seitenteil(e) links

A	B	C	D	E	D	C	B	A	
				16			16A 1x Nm 40/2 Protection thread 100% CO -	V	
				15					
				14					
				13					
				12			12A 2x Nm 40/1 Thermoplastic Yarn 60% PP, 40% Kevlar Schoeller	VV	
				11			11A, GREY 0021 2x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	VV	
				10			10A, WHITE 1x dtex 334 f72 x6 PES HE VW 100% PES TWD Fibres	V	
				9					
				8			8A, BEIGE + WHITE 1x dtex 167 f32 x1 + 2x dtex 167 f34 W9032 + Grilon KE-60 100% PES Zimmermann + EMS Griltech	V+VV	

							7					7A, OLIVE 4066 2x dtex 167 f32 x1 W9032 100% PES Zimmermann	VV	
							6							
							5							
							4							
							3							
							2							
	V	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810002 - Yarn Quality Seitenteil(e) rechts

A	B	C	D	E	D	C	B	A	
				16			16A 1x Nm 40/2 Protection thread 100% CO -	V	
				15					
				14					
				13					
				12			12A 2x Nm 40/1 Thermoplastic Yarn 60% PP, 40% Kevlar Schoeller	VV	
				11			11A, GREY 0021 2x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	VV	
				10			10A, WHITE 1x dtex 334 f72 x6 PES HE VW 100% PES TWD Fibres	V	
				9					
				8			8A, BEIGE + WHITE 1x dtex 167 f32 x1 + 2x dtex 167 f34 W9032 + Grilon KE-60 100% PES Zimmermann + EMS Griltech	V+VV	

							7						7A, OLIVE 4066 2x dtex 167 f32 x1 W9032 100% PES Zimmermann		VV
							6								
							5								
							4								
							3								
							2								
	V	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2