








**Pattern No.: 1510073 - Yarn Quality Strickteil(e)**

| A | B | C                                   | D  | E | D   | C | B | A   |     |            |
|---|---|-------------------------------------|--|---|---|---|---|---|-----|------------|
|   |   |                                     |  | 8 |    |   |   | 8A  2x Nm 5,7   Residual yarn   -   | <<  |            |
|   |   |                                     |  | 7 |   |   |   |   |     |            |
|   |   |                                     |  | 6 |   |   |   |   |     |            |
|   |   |                                     |  | 5 |    |   |   | 5A  1x Nm 0,7   Lara   70% WV, 30% PA   BE.MI.VA.   | <   | Friction < |
|   |   |                                     |  | 4 |    |   |   | 4A  1x Nm 0,9 + 2x Nm 25   Helmut + Jump   80% WV, 20% PA + 68% VI, 32% PBT   BE.MI.VA. + Sesia | <<< | Friction < |
|   |   |                                     |  | 3 |   |   |   | 3A  1x Nm 0,7   Lara   70% WV, 30% PA   BE.MI.VA.   | <   | Friction < |
|   | > | 2A  2x   Comb thread   -            |  | 2 |  |   |   | 2B  1x Nm 0,9 + 2x Nm 25   Helmut + Jump   80% WV, 20% PA + 68% VI, 32% PBT   BE.MI.VA. + Sesia | <<< | Friction < |
|   | > | 1A  1x   Draw separation thread   - |  | 1 |  |   |   |   |     |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2