






**Pattern No.: 0910502 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Protection thread   -	<	Friction <
				7						
				6				6A  1x Nm 60/4   Vista   50% CO, 50% CMD   Schoeller	<	Friction <
				5						
Friction >	>	4A  1x Nm 60/4   Vista   50% CO, 50% CMD   Schoeller		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

