















Pattern No.: 1210197 - Yarn Quality Tandem left K&W

| A | B | C | D | E | D | C | B | A |
|------------|----|--|--|---|---|--|----|------------|
| | > | 8A 1x Nm 28/2 Residual yarn - |  | 8 |  | 8B 1x Nm 28/2 Residual yarn - | < | |
| | | | | 7 | | | | |
| Friction > | >> | 6A, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin |  | 6 |  | 6B, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin | << | Friction < |
| Friction > | >> | 5A, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin |  | 5 |  | 5B, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin | << | Friction < |
| Friction > | >> | 4A, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin |  | 4 |  | 4B, INDIGO 2x Nm 35/2 Indigo 20 100% CO Unitin | << | Friction < |
| Friction > | >> | 3A 1x Nm 25 + 1x Nm 50/3 Jump + Jeans 68% VI, 32% PBT + 100% CO Sesia + Sesia |  | 3 |  | 3B 1x Nm 25 + 1x Nm 50/3 Jump + Jeans 68% VI, 32% PBT + 100% CO Sesia + Sesia | << | Friction < |
| | > | 2A 1x Comb thread - |  | 2 |  | 2B 1x Comb thread - | < | |
| | > | 1A 1x Draw separation thread - |  | 1 |  | 1B 1x Draw separation thread - | < | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

