













Pattern No.: 0610477 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A	
				8			8A - Residual yarn -	<	Friction <
				7			7A, BRIGHT WHITE 4x Ne 32/2 Modal/Cotton 50% CO, 50% MD Qiaotaixing	< 4	Friction <
				6					
				5					
				4					
				3					
	>	2A - Comb thread -		2					
Friction >	>	1A - Draw separation thread -		1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 0610477 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7		7A, LIMA BEAN 4x Ne 32/2 Modal/Cotton 50% CO, 50% MD Qiaotaixing	< 4	Friction <
Friction >	4 >	6A, LIMA BEAN 4x Ne 32/2 Modal/Cotton 50% CO, 50% MD Qiaotaixing		6		6B 1x 27.8 den 7023 80% PA, 20% EA Wykes	<	
Friction >	>	5A, BRIGHT WHITE 1x Nm 3.6 Orange 88% CO, 12% PA Lineapiu		5				
				4		4A, BRIGHT WHITE 1x Nm 3.6 Orange 88% CO, 12% PA Lineapiu	<	Friction <
Friction >	>	3A, MOSSTONE 1x Nm 3.6 Orange 88% CO, 12% PA Lineapiu		3				
	>	2A - Comb thread -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0610477 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, LIMA BEAN 4x Ne 32/2 Modal/Cotton 50% CO, 50% MD Qiaotaixing	< 4	Friction <
Friction >	4 >	6A, LIMA BEAN 4x Ne 32/2 Modal/Cotton 50% CO, 50% MD Qiaotaixing		6				6B 1x 27.8 den 7023 80% PA, 20% EA Wykes	<	
				5				5A, MOSSTONE 1x Nm 3.6 Orange 88% CO, 12% PA Lineapiu	<	Friction <
				4				4A, BRIGHT WHITE 1x Nm 3.6 Orange 88% CO, 12% PA Lineapiu	<	Friction <
Friction >	>	3A, MOSSTONE 1x Nm 3.6 Orange 88% CO, 12% PA Lineapiu		3						
	>	2A - Comb thread -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

