







Pattern No.: 0810014 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
				5				5A 1x Nm 10 Astro 50 50% WM, 30% PA, 20% WV Igea	<	Friction <
				4				4A 1x Nm 4,6 Maxi 100% WV Zegna Baruffa	<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

