



















Pattern No.: 0910019 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, NEW SLIVER 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

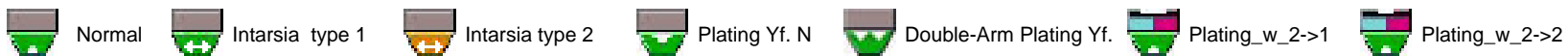
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2







Pattern No.: 0910019 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
				7				
				6				
Friction >	>>	5A, NEW SLIVER 2x Nm 36/2 Highfresh 100% WV Novetex			5			
Friction >	>>	4A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex			4			
				3		3A, NEW SILVER 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
	>	2A - - Comb thread - -			2			
Friction >	>	1A - - Draw separation thread - -			1			

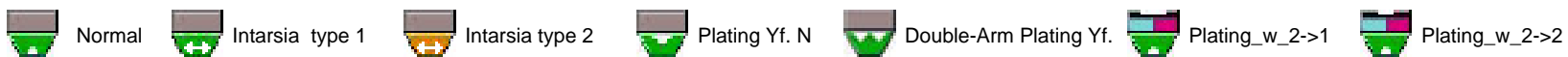
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0910019 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	Friction <
				7				
				6				
Friction >	>>	5A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex			5			
				4				
				3		3A, BLUE JEANS 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
	>	2A - - Comb thread - -			2			
Friction >	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910019 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, NEW SILVER 2x Nm 36/2 Highfresh 100% WV Novetex	<<	Friction <
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

