




















Pattern No.: 1010333 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
Friction >	>	7A - - Residual yarn - -		7						
Friction >	>	6A 1x Nm 48/2 Kiama 100% WV Biella Yarn by Suedwolle		6						
Friction >	>	5A 1x Nm 28/2 Cashmere 100% WS Loropiana		5						
				4						
				3						
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

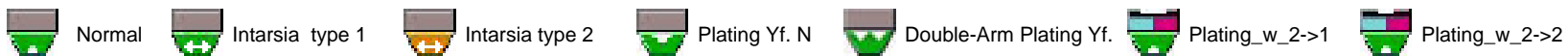
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia type 1
  Intarsia type 2
  Plating Yf. N
  Double-Arm Plating Yf.
  Plating_w_2->1
  Plating_w_2->2








Pattern No.: 1010333 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
Friction >	>	5A 1x Nm 28/2 Cashmere 100%WS Loropiana		5						
				4				4A 1x Nm 48/2 Kiama 100% WV Biella Yarn by Suedwolle	<	Friction <
				3				3A 1x Nm 28/2 Cashmere 100% WS Loropiana	<	Friction <
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010333 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
Friction >	>	6A 1x Nm 48/2 Kiama 100% WV Biella Yarn by Suedwolle		6						
Friction >	>	5A 1x Nm 28/2 Cashmere 100% WS Loropiana		5						
				4				4A 1x Nm 48/2 Kiama 100% WV Biella Yarn by Suedwolle	<	Friction <
				3				3A 1x Nm 28/2 Cashmere 100% WS Loropiana	<	Friction <
Friction >	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

