









**Pattern No.: 0510047 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	-	
Friction >	>>	7A, GREEN  2x 40/1 Nm   Desert   100% CO   Grignasco		7						
				6				6A, GREEN  2x 40/1 Nm   Desert   100% CO   Grignasco	<<	Friction <
				5				5A  -   Lycra   -   -	<	Storage <
Friction >	>	4A, WHITE  1x 48/2 Nm   Extention   70% VI, 30% PES   Zegna Baruffa		4						
				3				3A, GREEN  2x 40/1 Nm   Desert   100% CO   Grignasco	<<	Friction <
	-	2A  -   Comb thread   -		2						
	-	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

--- Attention ---

KPR for Yarnfeeder 3,5.

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