













Pattern No.: 0910010 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Nm 51 R2245 74% VI, 26% PA Hotta 			8			
	>	7A 1x 40 den LL-40 75% PA, 25% EA ESIDA			7			
Friction >	>	6A 1x Nm 51 R2245 74% VI, 26% PA Hotta 		6		6B 1x Nm 51 R2245 74% VI, 26% PA Hotta 	<	Friction <
	>	5A 1x 40 den LL-40 75% PA, 25% EA ESIDA		5		5B 1x 40 den LL-40 75% PA, 25% EA ESIDA	<	
Friction >	>	4A 1x Nm 51 R2245 74% VI, 26% PA Hotta 		4		4B 1x 352 den CS26955 89% PES, 11% EA Felix SHG	<	
	>	3A 1x 40 den LL-40 75% PA, 25% EA ESIDA			3			
	>	2A - Comb thread -		2		2B - Residual yarn -	<	Friction <
Friction >	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

