







Pattern No.: 1810118 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 50/2 Protection thread -	<	
				7						
				6						
				5						
				4						
				3				3A 1x dtex 78 f23 x4 Timbrelle® PA 6.6 HE 100% PA TWD Fibres	<	
				2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1810118 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A	
				8				8A 1x Nm 14/2 Protection thread -	<
				7				7A 2x Nm 4,6 Maxi Stampato 100% WV Zegna Baruffa	<<
				6					
	>>	5A 2x Nm 4,6 Maxi Stampato 100% WV Zegna Baruffa		5					
				4					
				3					
	>	2A 1x Comb thread -		2					
				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.













Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810118 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 14/2 Protection thread -			8		<	
					7		<+<	
					6		<+<	
	>>	5A 1x Nm 4,6 + 1x Nm 4 Maxi Stampato + Invincibile 100% WV + 70% PES, 30% VI Zegna Baruffa + C.T.F.			5			
	>>	4A 1x Nm 5,3 + 1x Nm 15 Polypropylen Bändchen + Camelot 100% PP + 58% WM, 32% PA, 10% WV Nikol Weber + Lineapiù			4		<	
	>	3A 1x Nm 3,6 Wig 85% WM, 12% WV, 3% PA Millefili			3			
	>	2A 1x Comb thread -			2			
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810118 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8			8A 1x Nm 14/2 Protection thread -	<
				7			7A 1x Nm 4,6 + 1x Nm 4 Maxi Stampato + Invincibile 100% WV + 70% PES, 30% VI Zegna Baruffa + C.T.F.	<+<
				6			6A 1x Nm 5,3 + 1x Nm 15 Polypropylen Bändchen + Camelot 100% PP + 58% WM, 32% PA, 10% WV Nikol Weber KG + Lineapiù	<+<
				5			5A 1x Nm 4,6 + 1x Nm 3,4 Maxi Stampato + Bambi 100% WV + 66% PES, 34% PA Zegna Baruffa + Igea	<+<
				4			4A 1x Nm 4,6 Maxi Stampato 100% WV Zegna Baruffa	<
				3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating_w_2->1



Plating_w_2->2

Pattern No.: 1810118 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 14/2 Protection thread -	<	
				7				7A 1x Nm 4,6 + 1x Nm 4 Maxi Stampato + Invincibile 100% WV + 70% PES, 30% VI Zegna Baruffa + C.T.F.	<+<	
				6				6A 1x Nm 5,3 + 1x Nm 15 Polypropylen Bändchen + Camelot 100% PP + 58% WM, 32% PA, 10% WV Nikol Weber + Lineapiù	<+<	
				5						
				4				4A 1x Nm 4,6 Maxi Stampato 100% WV Zegna Baruffa	<	
				3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2