







Pattern No.: 1310181 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 28/2 Residual yarn -	V
				15				
				14				
				13				
				12				
				11				
				10			10B, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V
				9			9B, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V
				8			8A 1x Nm 28/2 Residual yarn -	V

							7							
							6							
							5							
							4							
							3							
	V	2A 1x Comb thread -						2						
	V	1A 1x Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310181 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 28/2 Residual yarn -	V	
	V	11A, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria						
						10A, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V	
	V	9A, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria				9B, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V	
	VV	8A, RED 2x Nm 20 Athena 100% VI Igea				8B, RED 1x Nm 20 Athena 100% VI Igea	V	

V	7A, RED 1x Nm 20 Athena 100% VI Igea				7				7B, RED 2x Nm 20 Athena 100% VI Igea	VV
V	6A, RED 1x Nm 20 Athena 100% VI Igea				6				6B, RED 1x Nm 20 Athena 100% VI Igea	V
					5				5A, BLUE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V
					4					
V	3A, BLUE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto				3					
V	2A 1x Comb thread -				2					
V	1A 1x Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310181 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 28/2 Residual yarn -	V	
	V	10A, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria					10B, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V
	V	9A, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria					9B, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V
							8B, RED 1x Nm 20 Athena 100% VI Igea	V

	V	7A, RED 1x Nm 20 Athena 100% VI Igea				7				7B, RED 2x Nm 20 Athena 100% VI Igea	VV
						6				6B, RED 1x Nm 20 Athena 100% VI Igea	V
						5				5A, BLUE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto	V
						4					
	V	3A, BLUE 1x Nm 50/3 kbA Baumwolle 100% CO Gebrüder Otto				3					
	V	2A 1x Comb thread -				2					
	V	1A 1x Draw separation thread -				1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310181 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				16		16A 1x Nm 28/2 Residual yarn -	V	
				15				
				14				
				13				
				12				
				11				
				10		10A, ECRU 1x Nm 22 Icaria 65% CO, 35% PA Ilaria	V	
				9				
				8				

							7								
							6						6B, RED 1x Nm 20 Athena 100% VI Igea		V
							5								
							4								
							3								
	v						2						2A 1x Comb thread -		
	V						1						1A 1x Draw separation thread -		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310181

Other Requirements:
