












**Pattern No.: 1310012 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  -   Comb thread   -		8		8B  1x Nm 28/2   Residual yarn   -	<	Friction <
	>	7A  -   Draw separation thread   -		7		7B, BLUE  1x Nm 28/2   Skarikato/2   100% LI   C.T.F.	<	Friction <
				6		6A, BLUE  1x Nm 28/2   Skarikato/2   100% LI   C.T.F.	<	Friction <
Friction >	>>	5A, RED  2x Nm 28/2   Skarikato/2   100% LI   C.T.F.			5			
Friction >	>>	4A, RED  2x Nm 28/2   Skarikato/2   100% LI   C.T.F.			4			
Friction >	>>	3A, YELLOW  2x Nm 28/2   Skarikato/2   100% LI   C.T.F.			3			
Friction >	>>	3B, RED  2x Nm 28/2   Skarikato/2   100% LI   C.T.F.						
Friction >	>>	2A, YELLOW  2x Nm 28/2   Skarikato/2   100% LI   C.T.F.			2			
Friction >	>>	1A, RED  2x Nm 28/2   Skarikato/2   100% LI   C.T.F.			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

OIFF

AS: GF 1F 2.0 BF INT 2F 4,5

FW:GF ganz auf INT 1 Ring gelb sichtbar

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