











**Pattern No.: 1310095 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Comb thread   -	<	
				7				7A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.	<<	Friction <
				6						
				5						
	>	4A, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.		4				4B  1x   Protection thread   -	<	
				3						
				2						
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1310095 - Yarn Quality Zutaten\_1**

A	B	C	D	E	D	C	B	A
Friction >	2>	8A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.		8		8B  1x   Comb thread   -	<	
				7				
				6				
				5		5A, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
				4		4B  1x   Protection thread   -	<	
				3				
				2				
				1		1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1



Plating\_w\_2->2






**Pattern No.: 1310095 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Comb thread   -	<	
				7				7A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.	<<	Friction <
				6						
				5						
	>	4A, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.		4						
				3						
				2				2A  1x   Protection thread   -	<	
				1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1310095 - Yarn Quality Kragen\_2

A	B	C	D	E	D	C	B	A
Friction >	2>	8A, ECRU   1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.		8		8B   1x   Comb thread   -	<	
				7				
				6				
				5		5A, NAVY   1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
				4		4B   1x   Protection thread   -	<	
				3				
				2				
				1		1A   1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.

















Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1310095 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.		8		8B  1x   Comb thread   -	<	
	>>>	7A, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		7		7B, ECRU  1x Nm 6 + 3x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.	<4	Friction <
				6		6A, GRAPE  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>>>	5A, NAVY  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		5		5B, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>	4A, GREEN  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.		4		4B, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.	<<<	
	>	3A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		3		3B, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	
				2		2A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	
	>	1A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		1		1B  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.















Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1310095 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.		8		8B  1x   Comb thread   -	<	
	>>>	7A, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		7		7B, ECRU  1x Nm 6 + 3x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.	<4	Friction <
	>>>	6A, RED  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		6				
	>>>	5A, NAVY  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		5		5B, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>	4A, GREEN  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.		4		4B, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.	<<<	
	>	3A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		3				
	>	2A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		2		2B, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	
	>	1A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		1		1B  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



















Plating\_w\_2->1



Plating\_w\_2->2















## Pattern No.: 1310095 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.		8		8B  1x   Comb thread   -	<	
	>>>	7A, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		7		7B, ECRU  1x Nm 6 + 3x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.	< 4	Friction <
	>>>	6A, RED  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		6		6B, GRAPE  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>>>	5A, NAVY  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		5		5B, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>	4A, GREEN  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.		4		4B, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.	<<<	
	>	3A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		3		3B, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	
	>	2A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		2		2B, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	
	>	1A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		1		1B  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1310095 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU  1x Nm 6 + 1x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.		8		8B  1x   Comb thread   -	<	
	>>>	7A, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		7		7B, ECRU  1x Nm 6 + 3x Nm 22   Fluid + Harrison   40% CO, 30% LI, 30% PC + 52% WV, 28% PA, 20% LI   Igea + BE.MI.VA.	<4	Friction <
	>>>	6A, RED  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		6		6B, GRAPE  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>>>	5A, NAVY  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.		5		5B, NAVY  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.	<	
	>	4A, GREEN  1x Nm 3   Dorothy   52% WP, 20% WV, 28% PA   BE.MI.VA.		4		4B, GREEN  2x Nm 22 + 1x Nm 21   Harrison + Prestige   52% WV, 28% PA, 20% LI + 50% WM, 36% PA, 14% WV   BE.MI.VA.	<<<	
	>	3A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		3				
				2		2A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin	<	
	>	1A, RED  1x Nm 12/2   Indigo Yarn   100% CO   Unitin		1		1B  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

