





**Pattern No.: 1110012 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
						7A, LOBSTER  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros	<	Friction <
Friction >	>	6A, LOBSTER  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros		6		6B, LOBSTER  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros	<	Friction <
Friction >	>>	5A, COFFEE  2x Nm 120/2   M 80   100% SE   Jiaxing Wenchun		5				
						4A, COFFEE  2x Nm 120/2   M 80   100% SE   Jiaxing Wenchun	<<	Friction <
Friction >	>	3A, COFFEE  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros		3		3B, COFFEE  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros	<	Friction <
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

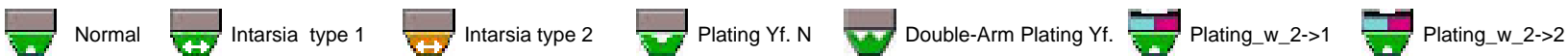
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














**Pattern No.: 1110012 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	6A, LOBSTER  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros						
						4A, COFFEE  2x Nm 120/2   M 80   100% SE   Jiaxing Wenchun	<<	Friction <
Friction >	>	3A, COFFEE  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros						
	>	2A  -   -   Comb thread   -   -						
Friction >	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110012 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
					8			
					7			
Friction >	>	6A, LOBSTER  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros			6		<	Friction <
					6			
					5			
					4		<<	Friction <
					4			
Friction >	>	3A, COFFEE  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros			3		<	Friction <
					3			
					2			
		2A  -   -   Comb thread   -   -			2			
Friction >	>	1A  -   -   Draw separation thread   -   -			1			
					1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110012 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	6A, LOBSTER  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros						
						4A, COFFEE  2x Nm 120/2   M 80   100% SE   Jiaxing Wenchun	<<	Friction <
Friction >	>	3A, COFFEE  1x Nm 50/2   Recycled Nep   80% CO, 20% Recycled CO   Bros						
	>	2A  -   -   Comb thread   -   -						
Friction >	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

