












Pattern No.: 1810010 / P160105 - Yarn Quality (Schuh) Oberteil(e) SEN_1

| A | B | C | D | E | D | C | B | A | |
|---|-------|--|---|----|---|----|--|-------|--|
| | | | | 16 |  | | 16A 1x Protection thread - | V | |
| | | | | 15 | | | | | |
| | | | | 14 | | | | | |
| | | | | 13 | | | | | |
| | | | | 12 | | | | | |
| | VVVV+ | | | | | | | | |
| | V | 11A, BLUE 4x dtex 167 f32 x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH | | |  | 11 | | | |
| | | | | 10 |  | | 10A, BLUE 4x dtex 167 f32 x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH | VVVV+ | |
| | | | | | | | | V | |

| | | | | | | | | | | | | | | | | | | | |
|--|-------|---|--|--|--|---|---|---|--|--|--|--|--|---|-------|--|--|--|--|
| | VVVV+ | | | | | | | | | | | | | | | | | | |
| | V | 9A, YELLOW 4x dtex 167 f32 x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH | | | |  | 9 | | | | | | | | | | | | |
| | | | | | | | 8 |  | | | | | | 8A, YELLOW 4x dtex 167 f32 x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH | VVVV+ | | | | |
| | | | | | | | | | | | | | | | V | | | | |
| | VVVV+ | | | | | | | | | | | | | | | | | | |
| | V | 7A, GREY 4x dtex 167 f32 x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH | | | |  | 7 | | | | | | | | | | | | |
| | | | | | | | 6 |  | | | | | | 6A, GREY 4x dtex 167 f32 x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH | VVVV+ | | | | |
| | | | | | | | | | | | | | | | V | | | | |
| | | | | | | | 5 |  | | | | | | 5A, BLUE 2x Lycra 156 dtex, PES 167 dtex 21191X 76,8% PES, 23,2% EA Zimmermann | VV | | | | |

| | | | | | | | | | | | | | | |
|--|---|-------------------------------------|--|--|---|--|---|---|--|--|----|--|--|--|
| | | | | | | | 4 | | | | | | | |
| | | | | | | | 3 | | | | | | | |
| | V | 2A 1X Comb thread - | | |  | | 2 |  | | 2B, YELLOW 2x Lycra 156 dtex, PES 167 dtex 21191X 76,8% PES, 23,2% EA Zimmermann | VV | | | |
| | V | 1A 1X Draw separation thread - | | |  | | 1 | | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2