







**Pattern No.: 0610099 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A  1x 50/2x7 Nm   Sesiababy   100 %CO   Sesia	<	Friction <
				5				5A  1x 50/2x7 Nm   Sesiababy   100 %CO   Sesia	<	Friction <
Friction >	>>>	4A  3x 22,5/1 Nm   Irisé   78% VI, 11% PA, 11% PES   Lanificio dell' Olivio		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2