






**Pattern No.: 1410037 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A
				8		8A  1x Nm 28/2   Residual yarn   -	<	
				7				
				6		6A  1x Lycra 44 dtex, PA 44 dtex + 1x Nm 30/2   3772X + Cashwool   82,6% PA, 17,4% EA + 100% WV   Zimmermann + Zegna Baruffa	<+<	Friction <
				5		5A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	Friction <
				4				
				3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1410037 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  1x Nm 28/2   Residual yarn   -	<	
				7				
				6				
				5		5A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	Friction <
				4				
				3				
	>	2A  1x   Comb thread   -		2				
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2