














Pattern No.: 1010070 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8B - - Residual yarn - -	<	
				7						
				6						
				5						
				4				4A, LEAF 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











Pattern No.: 1010070 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A - - Residual yarn - -		8		8B - - Residual yarn - -	<	
Friction >	>>	7A, LEAF 2x Nm 120/2 M 80 100% SE JiaXing WenChun			7			
					6	6A, LEAF 1x 40 Den LL-40 Elastic thread 75% PA, 25% EA ESIDA	<	
Friction >	>>	5A, FOG 2x Nm 120/2 M 80 100% SE JiaXing WenChun			5			
					4	4A, LEAF 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
					3	3A, FOG 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
	>	2A - - Comb thread - -			2			
	>	1A - - Draw separation thread - -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010070 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	
Friction >	>>	7A, LEAF 2x Nm 120/2 M 80 100% SE JiaXing WenChun		7						
				6				6A, LEAF 1x 40 Den LL-40 Elastic thread 75% PA, 25% EA ESIDA	<	
Friction >	>>	5A, FOG 2x Nm 120/2 M 80 100% SE JiaXing WenChun		5						
				4				4A, LEAF 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
				3				3A, FOG 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
	>	2A - - Comb thread - -		2						
	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010070 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8B - - Residual yarn - -	<	
				7				
				6		6A, LEAF 1x 40 Den LL-40 Elastic thread 75% PA, 25% EA ESIDA	<	
				5				
				4		4A, LEAF 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
				3		3A, FOG 2x Nm 120/2 M 80 100% SE JiaXing WenChun	<<	Friction <
	>	2A - - Comb thread - -		2				
	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

