





**Pattern No.: 0810137 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A, RED  2x Nm 48/2   Leonora   100% WV   Biella Yarn by Südwole	<<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810137 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -						
Friction >	>>	5A, RED  2x Nm 48/2   Leonora   100% WV   biella Yarn by Südwole						
						4A, RED  2x Nm 48/2   Leonora   100% WV   biella Yarn by Südwole	<<	Friction <
	>	2A  -   -   Comb thread   -   -						
Friction >	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0810137 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A  -   -   Residual yarn   -   -						
Friction >	>>	5A, RED  2x Nm 48/2   Leonora   100% WV   biella Yarn by Südwole						
						4A, RED  2x Nm 48/2   Leonora   100% WV   biella Yarn by Südwole	<<	Friction <
	>	2A  -   -   Comb thread   -   -						
Friction >	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0810137 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A, RED  2x Nm 48/2   Leonora   100% WV   biella Yarn by Südwole	<<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

