

















**Pattern No.: 0410434 - Yarn Quality K&W SEN\_1**

A	B	C	D	E	D	C	B	A
	>	8A  1x PA66 text. 2x 78/1 dtex, Lycra 420 dtex   6350N   67,5% PA, 32,5% EA   Zimmermann		8		8B  1x PA66 text. 2x 78/1 dtex, Lycra 420 dtex   6350N   67,5% PA, 32,5% EA   Zimmermann	<	
	>	7A  1x 44/2 Nm   Protection thread   -		7		7B, COLOUR 1  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher	<	Storage <
Storage >	>	6A, COLOUR 1  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher		6		6B, COLOUR 1  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher	<	Storage <
Storage >	>	5A, COLOUR 2  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher		5		5B  1x 44/2 Nm   Protection thread   -	<	
Storage >	>	4A, COLOUR 1  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher		4		4B, COLOUR 2  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher	<	Storage <
Storage >	>	3A, COLOUR 2  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher		3		3B, COLOUR 2  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher	<	Storage <
	>	2A  -   Comb thread   -		2		2B, COLOUR 1  1x 78 dtex f 46x4   PA6.6   100% PA   Fein-Elast Grabher	<	Storage <
	>	1A  -   Draw separation thread   -		1		1B  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

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**Other Requirements:**

4 Speicher-Fournisseur links und 5 Speicher-Fournisseur rechts

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