













**Pattern No.: 1610021 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Protection thread   -	<	
				7				7A, BEIGE  1x Nm 27/2   Cape EXP   100% WV   Schoeller	<	
				6	 			6A, DARK BROWN  1x Nm 27/2   Cape EXP   100% WV   Schoeller	>	
								6B, DARK BROWN  1x Nm 27/2   Cape EXP   100% WV   Schoeller	<	
				5	 			5A, ORANGE  1x Nm 27/2   Cape EXP   100% WV   Schoeller	>	
								5B, ORANGE  1x Nm 27/2   Cape EXP   100% WV   Schoeller	<	
				4	 			4A, LIGHT BROWN  1x Nm 27/2   Cape EXP   100% WV   Schoeller	>	
								4B, LIGHT BROWN  1x Nm 27/2   Cape EXP   100% WV   Schoeller	<	
				3	 			3A, GREEN  1x Nm 27/2   Cape EXP   100% WV   Schoeller	>	

												3B, GREEN  1x Nm 27/2   Cape EXP   100% WV   Schoeller	<	
								2				2A  1x   Comb thread   -	<	
								1				1A  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2