










**Pattern No.: 1710034 - Yarn Quality K&W SEN\_1**

A	B	C	D	E	D	C	B	A			
				8				8A  -   Protection thread   -	<	Friction <	
				7							
Friction >	>>	6A, GREY 1021  2x 78 dtex f46 x4   PA 6.6   100% PA   Otex		6				6B, OLIVE + NAVY 3011  1x Nm 60/2 + 1x 78 dtex f46 x4   Millennium + PA 6.6   100% WV + 100% PA   Zegna Baruffa + Otex	<<	Friction <	
				5				5A, OLIVE + NAVY 3011  1x Nm 60/2 + 1x 78 dtex f46 x4   Millennium + PA 6.6   100% WV + 100% PA   Zegna Baruffa + Otex	<<	Friction <	
Friction >	>>	4A, OLIVE + NAVY 3011  1x Nm 60/2 + 1x 78 dtex f46 x4   Millennium + PA 6.6   100% WV + 100% PA   Zegna Baruffa + Otex		4				4B, GREY 1021  2x 78 dtex f46 x4   PA 6.6   100% PA   Otex	<<	Friction <	
				3				3A, GREY 1021  2x 78 dtex f46 x4   PA 6.6   100% PA   Otex	<<	Friction <	
	>	2A  1x   Comb thread   -		2							
	>	1A  1x   Draw separation thread   -		1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1



Plating\_w\_2->2







Pattern No.: 1710034 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Protection thread   -	<	Friction <
				7						
				6						
				5				5A, OLIVE + NAVY 3011  1x Nm 60/2 + 1x 78 dtex f46 x4   Millennium + PA 6.6   100% WV + 100% PA   Zegna Baruffa + Otex	<<	Friction <
				4						
				3						
Friction >	>	2A  1x   Comb thread   -		2						
Friction >	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1710034 - Yarn Quality Kapuze SEN\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  1x   Protection thread   -	<	Friction <
				7						
				6				6A, OLIVE + NAVY 3011  1x Nm 60/2 + 1x 78 dtex f46 x4   Millennium + PA 6.6   100% WV + 100% PA   Zegna Baruffa + Otex	<<	Friction <
				5				5A, OLIVE + NAVY 3011  1x Nm 60/2 + 1x 78 dtex f46 x4   Millennium + PA 6.6   100% WV + 100% PA   Zegna Baruffa + Otex	<<	Friction <
				4						
				3				3A, GREY 1021  2x 78 dtex f46 x4   PA 6.6   100% PA   Otex	<<	Friction <
Friction >	>	2A  1x   Comb thread   -		2						
Friction >	>	1A  1x   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

