

**Pattern No.: 0610340 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
						7A, BLUE  1x 14,5/1 Nm   Dedalo   35% PA, 33% WM, 25% PC, 7% WO   Filpucci	<	Friction <
Friction >	>	6A, BLUE  1x 14,5/1 Nm   Dedalo   35% PA, 33% WM, 25% PC, 7% WO   Filpucci		6		6B, LIGHT BLUE  1x 14,5/1 Nm   Dedalo   35% PA, 33% WM, 25% PC, 7% WO   Filpucci	<	Friction <
						5A, LIGHT BLUE  1x 14,5/1 Nm   Dedalo   35% PA, 33% WM, 25% PC, 7% WO   Filpucci	<	Friction <
Friction >	>	4A, LIGHT BLUE  1x 14,5/1 Nm   Dedalo   35% PA, 33% WM, 25% PC, 7% WO   Filpucci		4		4B, GREY  1x 50/2 Nm   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
Friction >	>	3A, GREY  1x 50/2 Nm   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)		3				
Friction >	>	2A  -   Comb thread   -		2		2B, GREY  2x 50/2 Nm   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2