




Pattern No.: 1510091 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
						16A 1x Nm 30/2 Protection thread -	v	
	v	14A, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala						
	vv	9A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala						

							7							
							6							
							5							
							4							
	w	3A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala 						3						
	v	2A 1x Comb thread -						2						
	v	1A 1x Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510091 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 30/2 Protection thread -	v	
	v	15A 1x Nm 30/2 Protection thread -						
	v	14A, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala						
	v	13A, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala						
	v	12A, GREEN 1x Nm 60/2 Millennium 100% WV Botto Poala				12B, YELLOW 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
	v	11A, BLACK 1x Nm 60/2 Millennium 100% WV Botto Poala				11B, ORANGE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
	V	10A, YELLOW 1x Nm 60/2 Millennium 100% WV Botto Poala				10B, BLACK 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
	vv	9A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala				9B, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
	v	8A, ORANGE 1x Nm 60/2 Millennium 100% WV Botto Poala				8B, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	

							7					7A, GREEN 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							6					6A, LIGHT BLUE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							5					5A, RED 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							4					4A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
	vv	3A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala					3							
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1510091 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 30/2 Protection thread -	v	
	v	14A, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala						
	v	13A, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala						
						12A, YELLOW 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
						11A, ORANGE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
						10A, BLACK 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
	vv	9A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala				9B, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
						8A, WHITE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	

							7					7A, GREEN 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							6					6A, LIGHT BLUE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							5					5A, RED 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							4					4A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
	vv	3A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala					3							
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N










Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

							7					7A, GREEN 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							6					6A, LIGHT BLUE 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							5					5A, RED 1x Nm 60/2 Millennium 100% WV Botto Poala	v	
							4					4A, WHITE 2x Nm 60/2 Millennium 100% WV Botto Poala	vv	
	vv	3A, BLACK 2x Nm 60/2 Millennium 100% WV Botto Poala					3							
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2