





**Pattern No.: 0610267 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
				7				
				6				
Friction >	>>	5A, YELLOW  2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5				
				4				
Friction >	>>	3A, ORANGE  2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		3				
	>	2A  -   Comb thread   -		2				
				1				

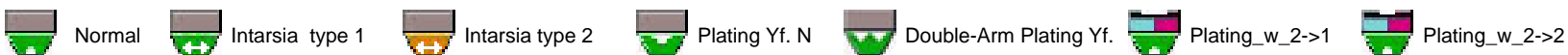
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











**Pattern No.: 0610267 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   Residual yarn   -	<	
Friction >	>	7A, GREEN   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		7		7B, GREEN   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <
Friction >	>	6A, GREEN   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		6		6B, GREEN   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <
Friction >	>>	5A, YELLOW   2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5				
				4		4A, GREEN   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <
Friction >	>>	3A, ORANGE   2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		3		3B, BULE   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <
	>	2A   -   Comb thread   -		2		2B, YELLOW   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <
				1		1A, ORANGE   1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<	Friction <








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 0610267 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
Friction >	>	7A, GREEN  1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		7				7B, GREEN  1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning
Friction >	>	6A, GREEN  1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		6				6B, GREEN  1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning
Friction >	>>	5A, YELLOW  2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5				
				4				
Friction >	>>	3A, ORANGE  2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		3				
	>	2A  -   Comb thread   -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2

**Pattern No.: 0610267 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8				8A  -   Residual yarn   -
Friction >	>	7A, GREEN  1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		7				
Friction >	>	6A, GREEN  1x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		6				
Friction >	>>	5A, YELLOW  2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		5				
				4				
Friction >	>>	3A, ORANGE  2x 48/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		3				
	>	2A  -   Comb thread   -		2				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

