








**Pattern No.: 0610243 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  4x 50/1 Nm   Shanty   88% VI, 12% PA   Igea	<<<<	Friction <
				7				7A  2x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<	Friction <
				6				6A  -   Protection thread   -	<	Friction <
				5				5A  2x 11/1 Nm   Astro Stretch   40% WM, 29% PA, 28% WV, 3% EA   Igea	<<	Friction <
Friction >	>>>>	4A  4x 50/1 Nm   Shanty   88% VI, 12% PA   Igea		4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Comb thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2