








Pattern No.: 1810013 / TT TECHTEX - Yarn Quality (Schuh) Oberteil(e) SEN_1

A	B	C	D	E	D	C	B	A
				8			8A 1X Protection thread -	< Friction <
				7			7A, LIGHT BLUE 3x dtex 167 f32x1 + 1x dtex 220 W9032 + GRILON KE-60 100% PES + PA Zimmermann + EMS GRILTECH	<<<<+< Friction <
				6			6A,BLACK 3X dtex167 f32X1 + 1XLycra 156dtex,PES 167dtex W9032 + 21191X 100% PES + 76.8% PES, 23.2% PA ZIMMERMANN	<<<<+< Friction <
				5				
				4			4A 3x 78dtex f46X3 PA 6.6 100% PA FEIN-ELAST GRABHER	<<< Friction <
				3			3A,BLACK 3X dtex167 f32X1 + 1XLycra 156dtex,PES 167dtex W9032 + 21191X 100% PES + 76.8% PES, 23.2% PA ZIMMERMANN	<<<<+< Friction <
	>	2A 1x Comb thread -		2			2B,BLACK 3x dtex167 f32x1 + 1xdtex 220 f44 W9032 + GRILON KE-60 100% PES + PES ZIMMERMANN + EMS GRILTECH	<<<<+< Friction <
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

