





**Pattern No.: 0810140 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6		6A  2x Nm 48/2   Leonora   100% WV   Biella	<<	Friction <
				5				
				4				
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810140 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	Friction <
Friction >	>	7A   -   -   Residual yarn   -   -						
						6A   1x Nm 28/2   Leonora   100% WV   Biella	<	Friction <
						5A   2x Nm 28/2   Lara   100% WV   Biella	<<	Friction <
						4A   2x Nm 48/2   Leonora   100% WV   Biella	<<	Friction <
Friction >	>>	3A   2x Nm 48/2   Leonora   100% WV   Biella						
	>	2A   -   -   Comb thread   -   -						
Friction >	>	1A   -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810140 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6		6A  2x Nm 48/2   Leonora   100% WV   Biella	<<	Friction <
				5		5A  2x Nm 28/2   Lara   100% WV   Biella	<<	Friction <
				4				
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810140 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5		5A  2x Nm 28/2   Lara   100% WV   Biella	<<	Friction <
				4		4A  2x Nm 48/2   Leonora   100% WV   Biella	<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

