

**Pattern No.: 0610197 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   Protection thread   -	<	
	>	7A  -   Protection thread   -						
	>>>>	6A  4x Nm 28/2   Ocean   50% CO, 50% PC   TVU						
						3A  4x Nm 28/2   Ocean   50% CO, 50% PC   TVU	<<<<	
	>	2A  -   Comb thread   -						
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610197 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8		8A  -   Protection thread   -	<	
				7				
				6				
				5				
				4				
				3		3A  4x Nm 28/2   Ocean   50% CO, 50% PC   TVU	<<<<	
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0610197 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A  -   Protection thread   -	<	
				7				
				6				
				5				
				4				
				3		3A  4x Nm 28/2   Ocean   50% CO, 50% PC   TVU	<<<<	
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2