














Pattern No.: 0810208 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	
Friction >	4 >	7A, BROWN 4x Nm 70 Noir 82% CO, 18% PA Lineapiù		7		7B, BROWN 2x Nm 70 Noir 82% CO, 18% PA Lineapiù	<<	Friction <
Friction >	4 >	6A, BROWN 4x Nm 70 Noir 82% CO, 18% PA Lineapiù		6				
Friction >	>>	5A, BROWN 2x Nm 70 Noir 82% CO, 18% PA Lineapiù		5		5B, BROWN 4x Nm 70 Noir 82% CO, 18% PA Lineapiù	< 4	Friction <
Friction >	>	4A, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù		4				
Friction >	>	3A, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù		3				
	>	2A - Comb thread -		2		2B, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù	<	Friction <
	>	1A - Draw separation thread -		1		1B, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810208 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	
Friction >	4 >	7A, BROWN 4x Nm 70 Noir 82% CO, 18% PA Lineapiù		7		7B, BROWN 2x Nm 70 Noir 82% CO, 18% PA Lineapiù	<<	Friction <
Friction >	4 >	6A, BROWN 4x Nm 70 Noir 82% CO, 18% PA Lineapiù		6				
				5		5A, BROWN 4x Nm 70 Noir 82% CO, 18% PA Lineapiù	< 4	Friction <
Friction >	>	4A, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù		4				
Friction >	>	3A, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù		3				
	>	2A - Comb thread -		2		2B, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù	<	Friction <
	>	1A - Draw separation thread -		1		1B, BEIGE 1x Nm 19 Felt 57% WV, 25% WA, 17% PA, 1% EA Lineapiù	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

