





Pattern No.: 1710022 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	15A 1x Nm 50/2 Protection thread -						
						12A, BLACK 34 Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	

							7								
							6					6A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar	v		
							5								
							4								
							3					3A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres	v		
	v	2A - Comb thread -						2							
	v	1A - Draw separation thread -						1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710022 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	v	
	v	15A 1x Nm 50/2 Protection thread -						
						12A, BLACK 34 Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v	

	v	7A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar					7							
													6A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar	v
	v	4A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres					4							
													3A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres	v
	v	2A - Comb thread -					2							
	v	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710022 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 50/2 Protection thread -	v
				15				
				14				
				13				
				12			12A, BLACK 34 Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v
				11				
	3v	10A, ROYAL3057, NAVY G3012, BLACK dtex 78 f23 x2+dtex 76 f24 x1+dtex 167 f34 PA 6.6 HE+Diolen® text. SET trilobal+Grilon KE-60 PA+PES+PES TWD Fibres + TWD Fibres + EMS-Griltech		10				
				9			9A, ROYAL3057, NAVY G3012, BLACK dtex 78 f23 x2+dtex 76 f24 x1+dtex 167 f34 PA 6.6 HE+Diolen® text. SET trilobal+Grilon KE-60 PA+PES+PES TWD Fibres + TWD Fibres + EMS-Griltech	3v
				8			8A, ROYAL3057, NAVY G3012, BLACK dtex 78 f23 x2+dtex 76 f24 x1+dtex 167 f34 PA 6.6 HE+Diolen® text. SET trilobal+Grilon KE-60 PA+PES+PES TWD Fibres + TWD Fibres + EMS-Griltech	3v

	v	7A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar					7							
													6A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar	v
	v	5A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres					5							
	v	4A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres					4							
													3A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres	v
	v	2A - Comb thread -					2						2B, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres	v
	v	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710022 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 50/2 Protection thread -	v
				15				
				14				
				13				
				12			12A, BLACK 34 Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	v
				11				
	3v	10A, ROYAL3057, NAVY G3012, BLACK dtex 78 f23 x2+dtex 76 f24 x1+dtex 167 f34 PA 6.6 HE+Diolen® text. SET trilobal+Grilon KE-60 PA+PES+PES TWD Fibres + TWD Fibres + EMS-Griltech		10				
				9			9A, ROYAL3057, NAVY G3012, BLACK dtex 78 f23 x2+dtex 76 f24 x1+dtex 167 f34 PA 6.6 HE+Diolen® text. SET trilobal+Grilon KE-60 PA+PES+PES TWD Fibres + TWD Fibres + EMS-Griltech	3v
				8			8A, ROYAL3057, NAVY G3012, BLACK dtex 78 f23 x2+dtex 76 f24 x1+dtex 167 f34 PA 6.6 HE+Diolen® text. SET trilobal+Grilon KE-60 PA+PES+PES TWD Fibres + TWD Fibres + EMS-Griltech	3v

	v	7A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar					7							
									6				6A, BLACK 1x dtex 83 f34 T400 100% PES Fulgar	v
									5					
	v	4A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres					4							
									3				3A, BLUE 8554 dtex 76 f 24 x1 Diolen® text. SET 100% PES TWD Fibres	v
	v	2A - Comb thread -					2							
	v	1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2