














Pattern No.: 0910607 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A - Protection thread -		8		8B - Protection thread -	<	
Friction >	>	7A, NAVY 1x Nm 3,8/1 Soft Donegal 100% WV Knoll Yarns			7			
				6				
Friction >	>>>	5A, BEIGE 2x Nm 60/2 + 1x Nm 36/2 Millennium SWE + Breton 100% WV + 100% WV Zegna Baruffa + Botto Poala			5			
				4		4A, NAVY 1x Nm 3,8/1 Soft Donegal 100% WV Knoll Yarns	<	Friction <
				3		3A, BEIGE 2x Nm 60/2 + 1x Nm 36/2 Millennium SWE + Breton 100% WV + 100% WV Zegna Baruffa + Botto Poala	<<<	Friction <
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0910607 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8B - Protection thread -	<	
				7						
				6						
				5						
				4				4A, NAVY 1x Nm 3,8/1 Soft Donegal 100% WV Knoll Yarns	<	Friction <
				3				3A, BEIGE 2x Nm 60/2 + 1x Nm 36/2 Millennium SWE + Breton 100% WV + 100% WV Zegna Baruffa + Botto Poala	<<<	Friction <
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910607 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8			8B - Protection thread -	<
				7				
				6				
				5				
				4			4A, NAVY 1x Nm 3,8/1 Soft Donegal 100% WV Knoll Yarns	< Friction <
				3			3A, BEIGE 2x Nm 60/2 + 1x Nm 36/2 Millennium SWE + Breton 100% WV + 100% WV Zegna Baruffa + Botto Poala	<<< Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1			1B - Elastic thread -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

Alle Fäden einzeln über Aufholspanner: dünn 0.5 dick 1.5 leichter Einlauf
