





**Pattern No.: 0510408 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A
				8 		8A  -   Residual yarn   -	<	Friction <
				7				
				6				
				5 		5A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				4 		4A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				3				
	>	2A  -   Comb thread   -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510408 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				4				4A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510408 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>>	7A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning		7						
Friction >	>>	6A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller		6						
				5				5A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				4				4A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510408 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A, ACACIA  2x 30/2 Nm   Victoria   100% WV   Zhangjiagang Yangtse Spinning	<<	Friction <
				4				4A, WHITE  2x 26/2 Nm   Zefir   100% WV   Schoeller	<<	Friction <
				3				3A, NORTH ATLANTIC  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2