








Pattern No.: 0710104 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, RED 1x Nm 2,8 Blackjack 100% PA Di.Vè	<	Friction <
				6				6A, BLACK 1x Nm 2,8 Blackjack 100% PA Di.Vè	<	Friction <
				5				5A,RED 1x Nm 2,8 Blackjack 100% PA Di.Vè	<	Friction <
				4				4A, BLACK 1x Nm 2,8 Blackjack 100% PA Di.Vè	<	Friction <
				3						
Storage ><	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2