






**Pattern No.: 0910102 - Yarn Quality Kragen**






A	B	C	D	E	D	C	B	A		
				8				8A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				7				7B, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				6						
				5				5A  -   Residual yarn   -	<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

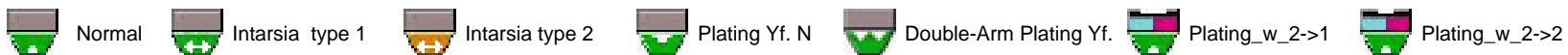


**Pattern No.: 0910102 - Yarn Quality V-Teil(e)**











A	B	C	D	E	D	C	B	A
Storage >	>	8A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		8		8B, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	7A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		7		7C, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	7B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa				7D, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	6A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		6		6C, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	6B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa						
Storage >	>	5A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		5		5C, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	5B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa						
Storage >	>	4A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		4		4C, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	4B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa				4D, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <

							3				3A, POISON GREEN  1x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<	Friction <
Friction >	>	2A  -   Comb thread   -					2				2B, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	1A  -   Draw separation thread   -					1				1B, POISON GREEN  1x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<	Friction <

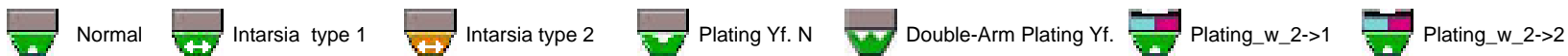
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track













**Pattern No.: 0910102 - Yarn Quality R-Teil(e)**






A	B	C	D	E	D	C	B	A
Storage >	>	8A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		8		8B, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				7		7A, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	6A, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		6				
				5		5A, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				4		4A, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				3		3A, POISON GREEN  1x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<	Friction <
Friction >	>	2A  -   Comb thread   -		2		2B, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 0910102 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A	
Storage >	>	8A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		8		8B, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <	
Storage >	>	7A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		7		7C, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <	
Storage >	>	7B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa					7D, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	6A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		6		6C, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <	
Storage >	>	6B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa							
Storage >	>	5A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		5		5C, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <	
Storage >	>	5B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa							
Storage >	>	4A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		4		4C, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <	
Storage >	>	4B, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa					4D, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <

						3					3A, POISON GREEN  1x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<	Friction <
Friction >	>	2A  -   Comb thread   -				2					2B, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	1A  -   Draw separation thread   -				1					1B, POISON GREEN  1x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.













Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0910102 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A
Storage >	>	8A, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		8		8B, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				7		7A, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Storage >	>	6A, GRAPHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa		6				
				5		5A, ATLANTIC  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				4		4A, WHITE  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
				3		3A, POISON GREEN  1x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<	Friction <
Friction >	>	2A  -   Comb thread   -		2		2B, GREY GREEN  1x Nm 60/2   Millennium SWE   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

