







Pattern No.: 1810103 - Yarn Quality Strickteil(e) SEN_1

A	B	C	D	E	D	C	B	A
				16		16A - Protection thread -	V	
				15				
				14				
				13		13A, NAVY 750 1x Nm 60/2 Fenice 100% WV Igea	V	
				12				
				11				
				10				
				9		9A, BLACK + BLACK 1x Lycra 22 dtex, PA 78 dtex + dtex 167 f34 4495x + Grilon LT 93,8% PA, 6,2% EA + CO-POLYESTER Zimmermann+Ems-Griltech	VV	
				8				

							7					7A, BLACK 1x dtex 75 f14 Grilon LT 100% PA EMS-Griltech	V	
							6							
							5							
							4							
							3							
							2					2A, ROYAL BLUE 1x dtex 76 f24 x1 Diolen® text. SET trilobal 100% PES TWD Fibres	V	
V		1A - Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2